



Dart Aerospace Ltd.
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C60-19C

Job Sheet 194281



Part No: C60-19C

Job Qty: 2 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/27/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: C60-19C REV.3 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	2 pcs	5/27/19	5/27/19	0.00	20.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	CC
							Large Fab - 8	
							Large Fab - 9	
110	QC 9	2 pcs	5/27/19	5/27/19	0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	DAS 24
							QC 9 - 43	9-89
							QC 9 - 50	
							QC 9 - 9	
120	QC 5	2 pcs	5/27/19	5/27/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	DAS 24
							QC 5 - 43	9-89
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	2 pcs	5/27/19	5/27/19	0.00	1.00	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
140	QC 3	2 pcs	5/27/19	5/27/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	



Container No: S184959



Part: C60-19C

Job No: 194281

Serial No/Batch: S184959

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 05/29/19

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Plex 4/30/19 7:48 AM Dart.Renwick.Jennifer

					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	DAS 30 MAY 29 2019
					QC 3 - 34	9-85
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
150	Packaging 3-1 - Stock - B4B	2 pcs	5/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	30 MAY 30 2019
					Packaging 3 - 10 - B4B	30
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	2 pcs	5/27/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAY 30 2019
					QC 21 - SA - 70	9-85
					QC 21 - SA - 53	

Part Op 100 - (Fabricate per Drwg) MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE _____

Descriptions: WELDING JIG C45/60. ***ALL HOLES MUST ALIGN***

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

130 - Powdercoat6 (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: 10:35 OVEN TEMPERATURE: 1105 MIN 303

140 - QC3 (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM					010022
Part / Item	Component Name	Quantity	Operation	Container	
C45-18-1	Lifting Plate	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	5178742	
C45-18-5	Boss	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	5120995	
C60-18-6	Bumper Bracket	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5179083	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	21 ft (10.5 ea)	100-Large Fab - Welded Assy-1	5179662	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C45-18-1 SK	4	10	0
	C45-18-5 PO	4	0	0
	C60-18-6 SK	2	0	0
	MT-A513-T-1.000W0.120	21	95	0

Part Specifications
Specifications could not be found.

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